

4

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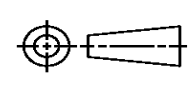
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-16-009824	28JUL2016	GK	SD

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2836284-1

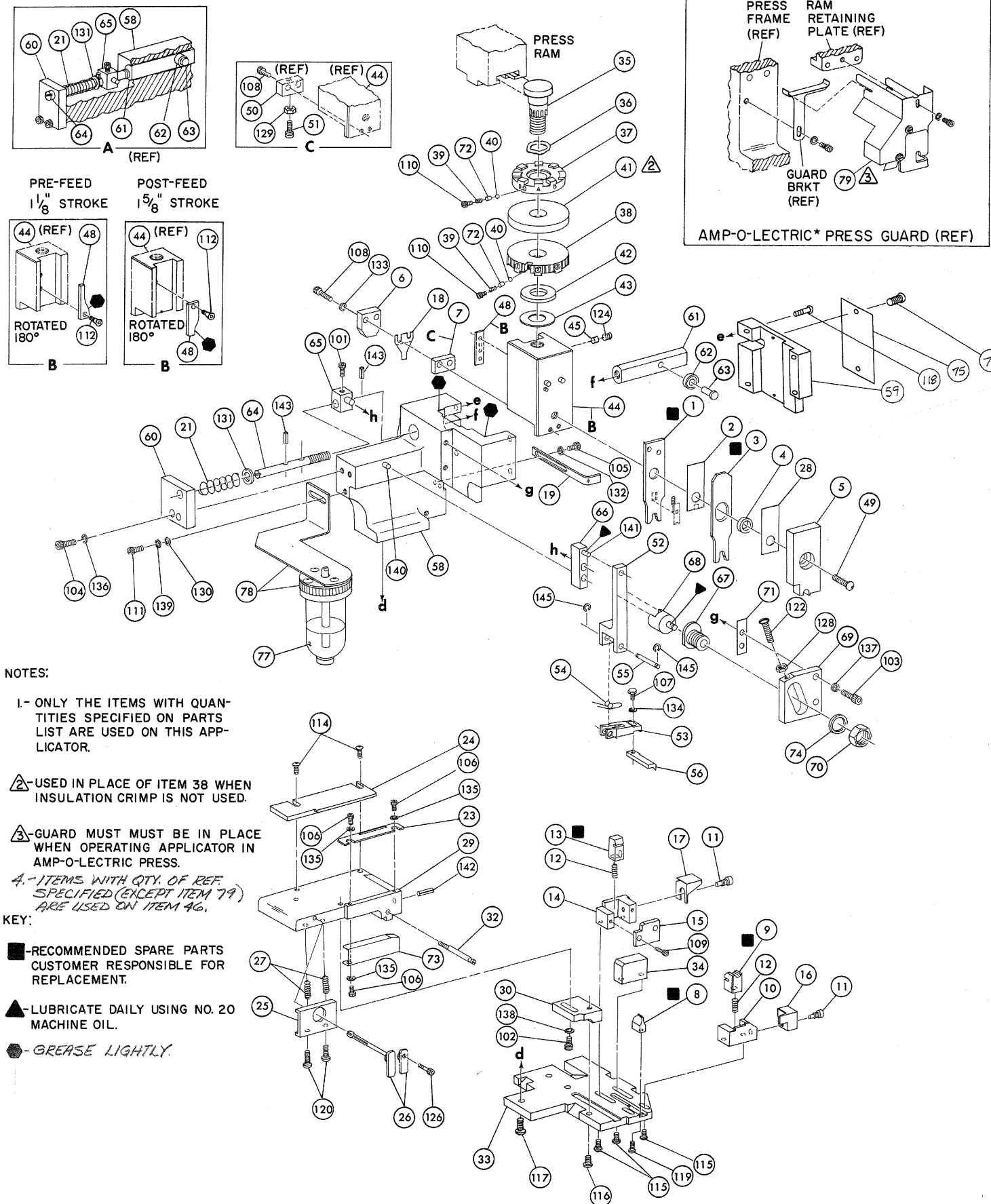
FOR REPLACEMENT PARTS FOR APPLICATOR 466441-4
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
466441-4

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		
DIMENSIONS:		CHK	GOPALAKRISHNA HV		
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		STOUGH DALE	
MATERIAL		PRODUCT SPEC		NAME	
FINISH		APPLICATION SPEC		MINIATURE QUICK CHANGE APPLICATOR SIDE FEED(FASTON TAB)	
		WEIGHT	SIZE	CAGE CODE	DRAWING NO
			A3		©- 466441-4
		CUSTOMER DRAWING		SCALE	SHEET 1 OF 2 REV B1



THIS IS A CONTROLLED DOCUMENT.



- NOTES:**
- 1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - △- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - ▲- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - A- ITEMS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.
- KEY:**
- RECOMMENDED SPARE PARTS CUSTOMER RESPONSIBLE FOR REPLACEMENT.
 - ▲- LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.

REF.	QTY	PART NO	DESCRIPTION	ITEM NO
REF.		21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145
REF.		5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	144
REF.		4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	143
REF.	1	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	142
REF.		1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	141
		21024-5	WASHER, LOCK (NO 10) LUB ASSY	140
		21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	139
REF.		21024-5	WASHER, LOCK (NO 10) ADJ PLATE	138
REF.		21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	137
3	1	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	136
1	1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	135
		21024-4	WASHER, LOCK (NO 8) DEPRESSOR	134
1		21024-4	WASHER, LOCK (NO 8) STRIPPER	133
REF.		21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	132
		21899-2	WASHER, FLAT (NO 10) LUB ASSY	131
		21068-5	NUT, HEX MACH (6-32) HOLDDOWN	130
REF.		21068-5	NUT, HEX MACH (6-32) FEED ADJ	129
		22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	128
1		22651-9	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	127
REF.		3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	126
2		2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	125
1		24073-2	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	124
REF.		2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	123
REF.		1-24073-9	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	122
REF.		2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	121
4		2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	120
2		2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	119
1		1-21002-7	SCR, BUT HD SKT CAP (6-32 X .38) CAM	118
		3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	117
2		3-23657-8	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	116
			SCR, SKT HD CAP (6-32 X) REAR SHEAR PLATE	115
			SCR, SKT HD CAP (8-32 X) DEPRESSOR	114
1		2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	113
3		1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	112
1		2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	111
REF.		3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	110
REF.		3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	109
1		3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	108
REF.		3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	107
REF.		455749-1	GUARD, WINDOW	106
		1-465184-0	LUBRICATOR ASSY	105
			OIL, LUBRICATING	104
2		21017-2	SCR, DRIVE (#2 X .19) ID PLATE	103
1		461264-1	PLATE, ID	102
REF.		458109-1	WASHER, SPECIAL	101
1		454877-3	PLATE, STRIP GUIDE COVER	100
2		690603-1	SPRING, ASSIST	99
REF.		690517-1	SPACER	98
		22594-8	NUT, HEX	97
		240628-1	PLATE, ADJUSTMENT	96
		240626-1	SHAFT, PIVOT	95
		240633-1	BUSHING	94
		455680-1	LEVER, INTERMEDIATE	93
		240629-1	BLOCK, PIVOT	92
		240632-2	SCREW, ADJUSTMENT FEED ROD	91
		240659-3	PIN, CAM ROLLER	90
		240658-1	ROLLER, CAM	89
		454398-2	ROD, FEED	88
REF.		454178-1	GUIDE, FEED ROD	87

CRIMPING DATA					APPLICATOR WILL APPLY
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.062	18			42490-
B	.060	20			63857
C	.057	22			
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.090	F		A1 8040	
INSUL	.155	O	.440		
WIRE RANGE		INSULATION RANGE		PRESS NO	
22-18		.080-.120			
REMARKS POST-FEED AMPOMATOR					

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	TO APPLY TERMINAL SPEC 114-2036
CUSTOMER NAME	APPL SERIAL NO	DISTRIBUTION
ADDRESS	PURCHASE ORDER	ORIGINAL
CITY	ENG APP	CUSTOMER COPY
		FIELD ENG COPY

SET UP PAGE 10-1	458637-1-23
B ECN 0130-1106-04	W/HE 8-04
A2 ECN 0130-1103-01	W/HE 10-01
A1 ECN 0150-6178-95	W/HE 8-95
A ECN A-3310-91	W/HE 9-91
0 SUPERSEDES 46644-1 R3041	REV 01/6-77